

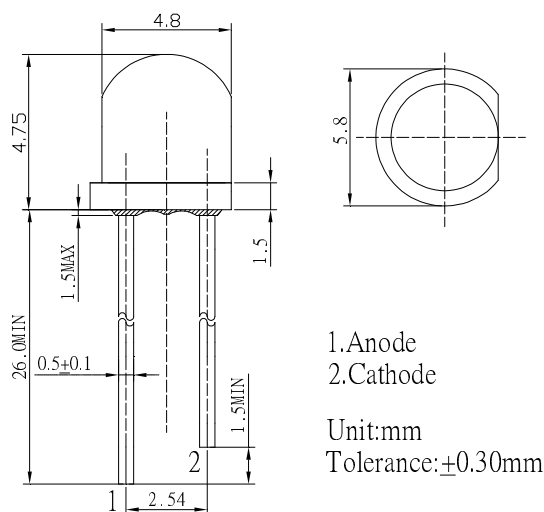
■ Features

- High Luminous LEDs
- 4.8mm Straw Standard Directivity
- Long Lifetime Operation
- Superior Weather-resistance
- UV Resistant Epoxy
- Water Clear Type

■ Applications

- Electronic Signs And Signals
- Small Area Illuminations
- Back Lighting
- Other Lighting

■ Outline Dimension



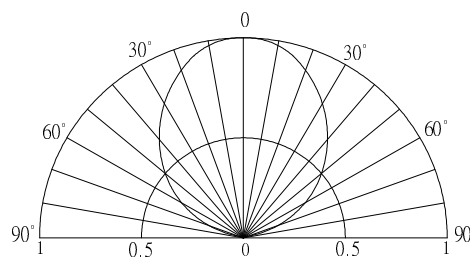
■ Absolute Maximum Rating

(Ta=25°C)

Item	Symbol	Value	Unit
DC Forward Current	I _F	30	mA
Pulse Forward Current*	I _{FP}	100	mA
Reverse Voltage	V _R	5	V
Power Dissipation	P _D	108	mW
Operating Temperature	T _{opr}	-30 ~ +85	°C
Storage Temperature	T _{stg}	-40 ~ +100	°C
Lead Soldering Temperature	T _{sol}	260°C/5sec	-

*Pulse width Max 10ms , Duty ratio max 1/10

■ Directivity



■ Electrical -Optical Characteristics

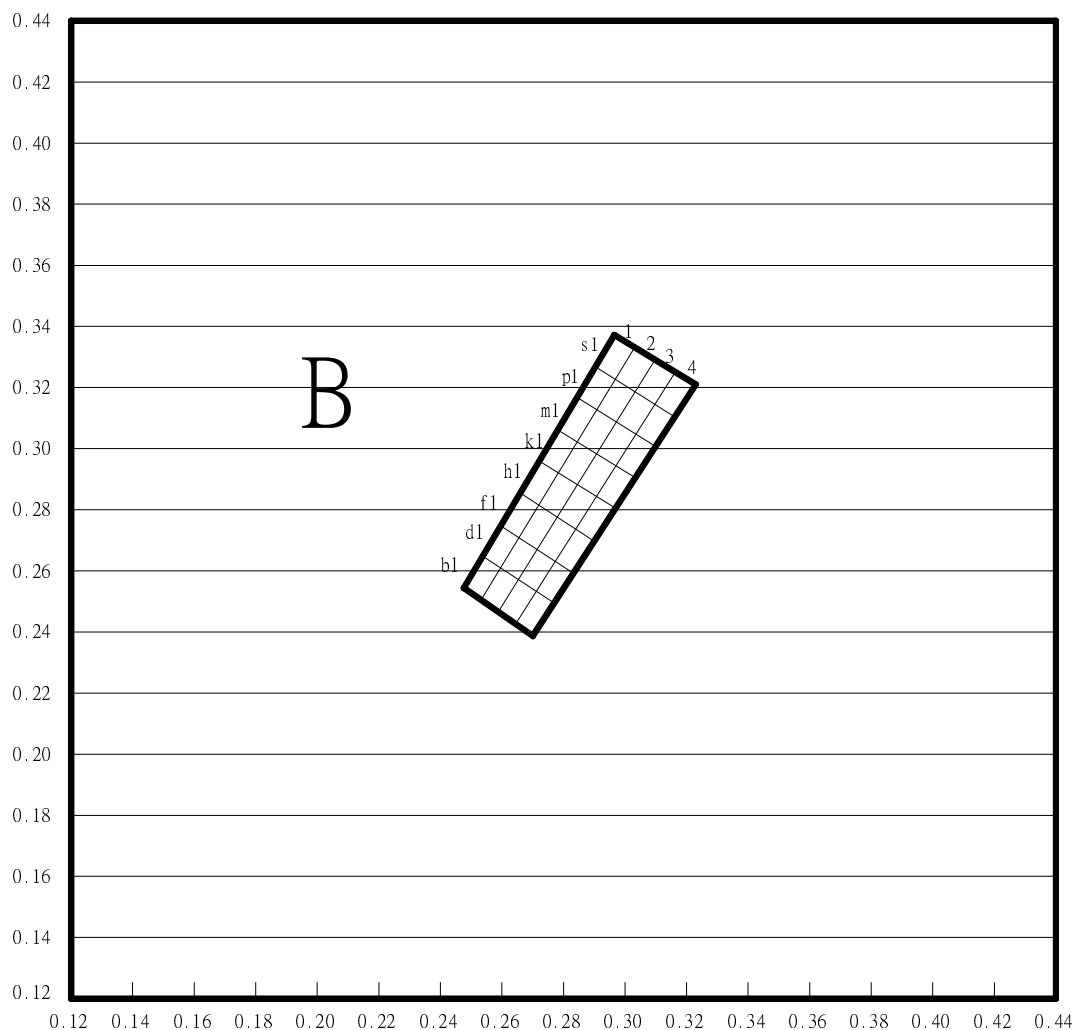
(Ta=25°C)

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
DC Forward Voltage	V _F	I _F =20mA	2.9	3.1	3.6	V
DC Reverse Current	I _R	V _R =5V	-	-	10	μA
Luminous Intensity*	I _v	I _F =20mA	2180	3000	-	mcd
Chromaticity Coordinates*	x	I _F =20mA	-	0.27	-	
	y	I _F =20mA	-	0.28	-	
50% Power Angle	2θ _{1/2}	I _F =20mA	-	100	-	deg

*1 Tolerance of chromaticity coordinates is ±10%

*2 Tolerance of luminous intensity is ±15%

■ **Color Rank For Pure White LED**

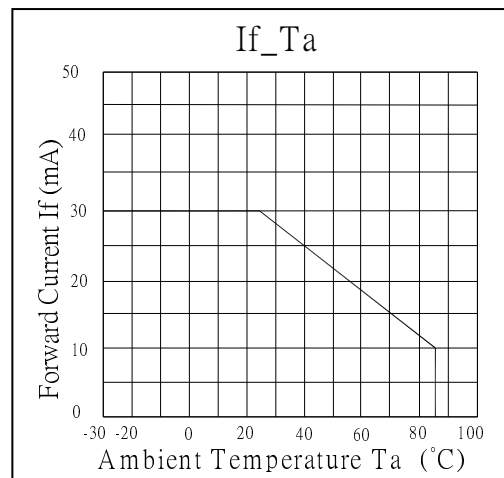
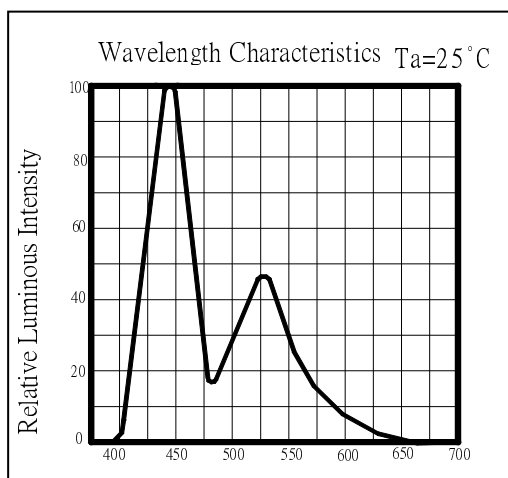
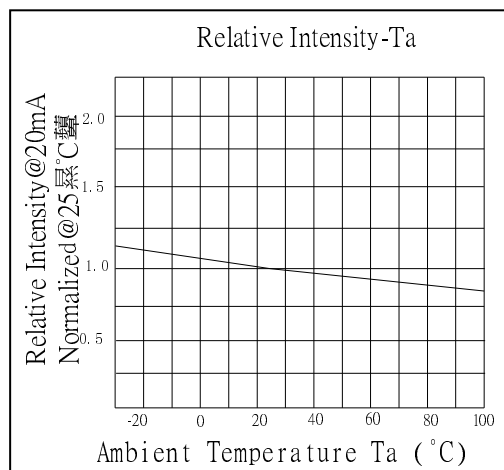
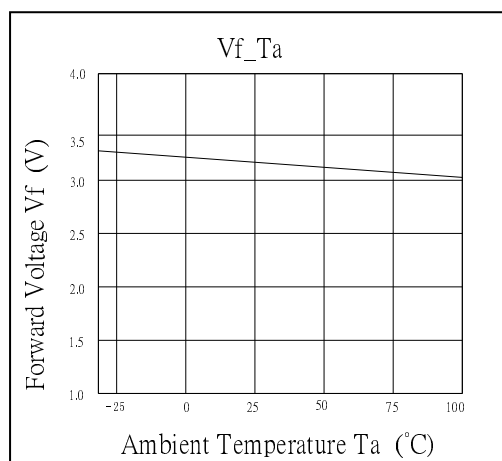
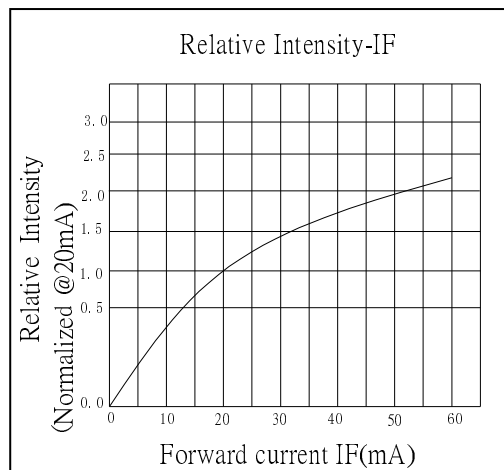
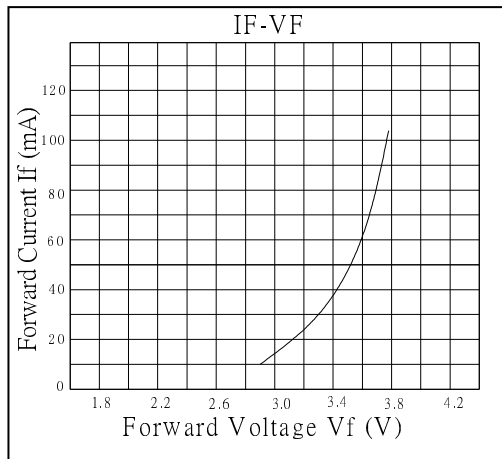


■ **Detail Color Bins Of The Type White LEDs**

Bin	1		2		3		4	
Code	X1	Y1	X2	Y2	X3	Y3	X4	Y4
Bb1	0.247	0.254	0.253	0.264	0.27	0.238	0.276	0.249
Bd1	0.253	0.264	0.26	0.274	0.276	0.249	0.283	0.259
Bf1	0.26	0.274	0.266	0.285	0.283	0.259	0.29	0.269
Bh1	0.266	0.285	0.272	0.295	0.29	0.269	0.296	0.28
Bk1	0.272	0.295	0.278	0.305	0.296	0.28	0.303	0.29
Bm1	0.278	0.305	0.285	0.316	0.303	0.29	0.309	0.3
Bp1	0.285	0.316	0.291	0.326	0.309	0.3	0.316	0.31
Bs1	0.291	0.326	0.297	0.336	0.316	0.31	0.322	0.321

InGaN LED

TYPICAL ELECTRICAL/OPTICAL CHARACTERISTIC CURVES



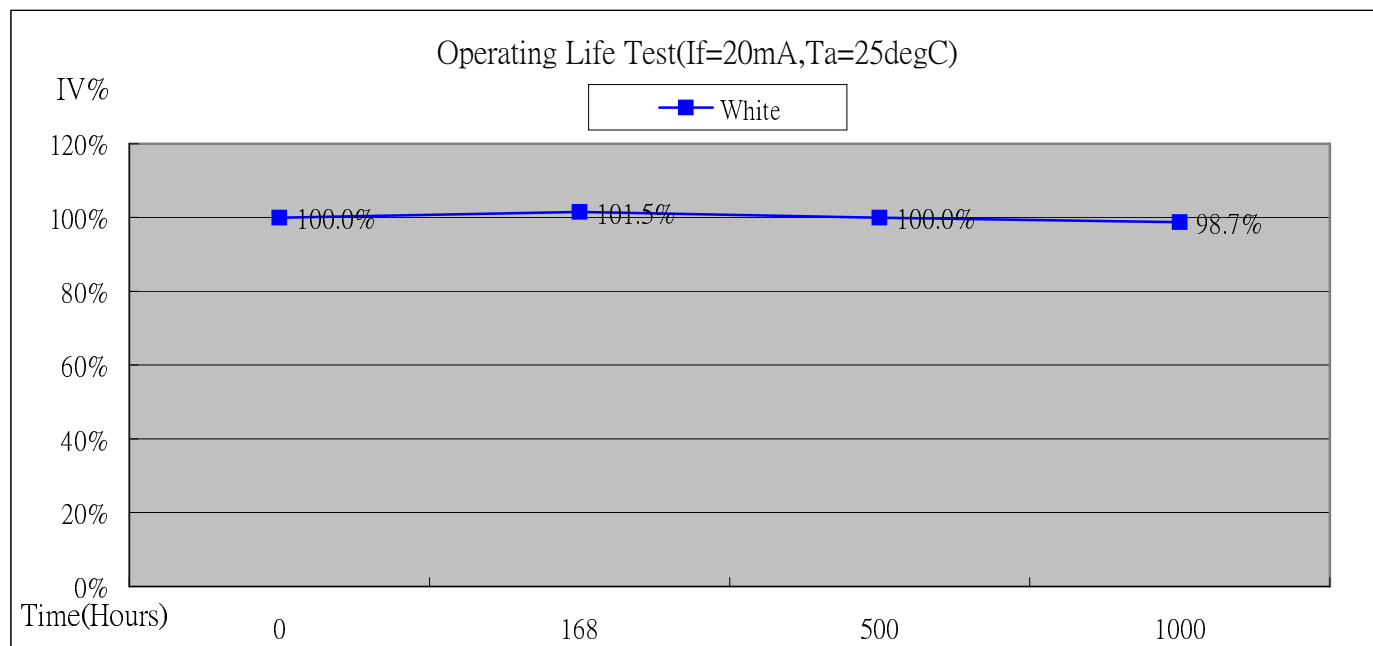
RELIABILITY TEST REPORT

CLASSIFICATION	TEST ITEM	TEST CONDITON
ENDURANCE TEST	OPERATION LIFE	If:20mA Ta:25+5 TEST TIME=1000HRS(-24HRS,+72HRS)
	HIGH TEMPERTURE HIGH HUMIDITY STORAGE	R.H:90~95% Ta:65+5℃ TEST TIME=240HRS(+2HRS)
	HIGH TEMPERTURE STORAGE	Ta:105±5℃ TEST TIME=500HRS(-24HRS,+48HRS)
	LOW TEMPERTURE STORAGE	Ta:-55±5℃ TEST TIME=500HRS(-24HRS,+48HRS)
ENVIRONMENTAL TEST	TEMPERTURE CYCLING	105℃~25℃~-55℃~25℃ 60min 10min 60min 10min 20cycles
	THERMAL SHOCK	105℃~-55℃ 10min 10min 10cycles
	SOLDER RESISTANCE	Ta:260±5℃ TEST TIME=10±1sec
	SOLDERABILITY	Ta:230±5℃ TEST TIME=5±1sec

JUDGMENT CRITERIA OF FALURE FOR THE RELIABILITY

MEASURING ITME	SYMBOL	CONDITIONS	FAILUER
LUMINOUS INTENSITY	IV	IF=20mA	IV<0.5*INITIAL VALUE
FORWARD VOLTAGE	VF	IF=20mA	VF>1.2*INITIAL VALUE
REVERSE CURRENT	IR	Vr=5V	IR>2*SPEC

OPERATION LIFE TEST LUMINANCE RATE CURVE



*Burn-in condition: 20mA

*Projection of Statistical Average Light Output Degradation Performance for LED Technology
Extrapolated from OptoSupply QA Dept. Test Data.

*According to OptoSupply outgoing Packaged Products Specification

*MTBF:50,000hrs, 90% Confidence (A Failure is Any LED Which is Open, shorted or fails to Emit Light)

*The Projected Data is Base on The Feature of LED Itself Under Normal Operation Conditions.

*Any Improper Circuit Design or External Factors Might Cause a Different Result.

LAMP APPLICATION (PB FREE SOLDERJING)

Apply to LAMP (DIP) SERIES.

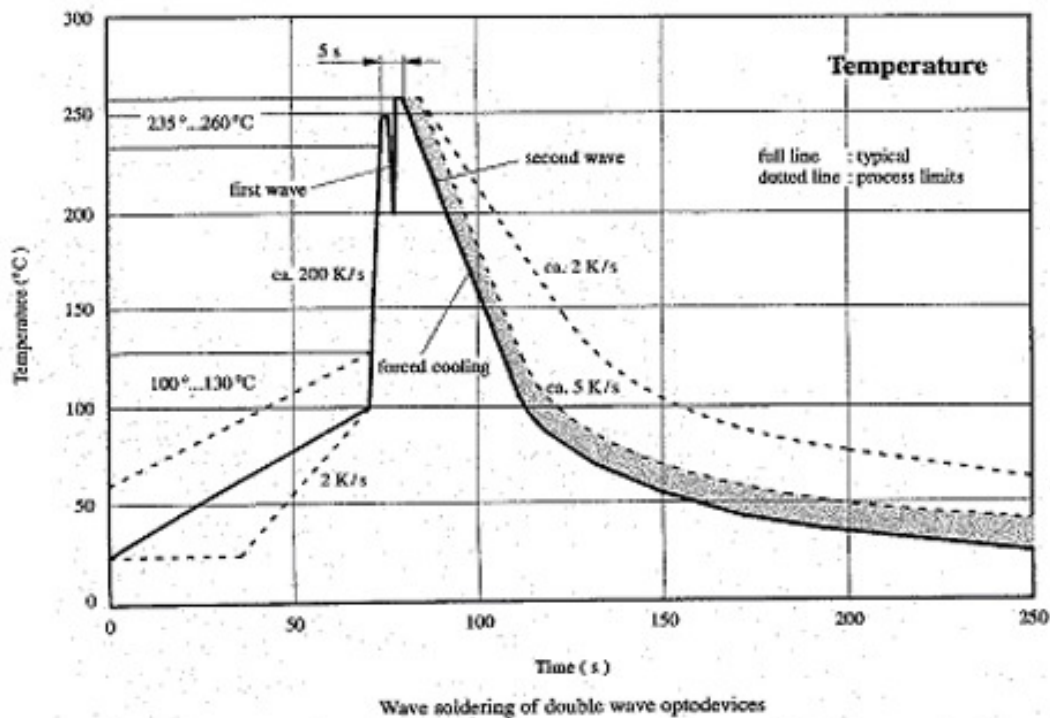
Description:

(1) Manual soldering (Solder Iron)

- (1.1) Temperature at tip of the iron: 300°C Max.
- (1.2) It's banned to load any stress on the resin during soldering.
- (1.3) Soldering time: 3sec.Max.(one time only.)
- (1.4) Leave 3mm of minimum distance from the base of the epoxy.

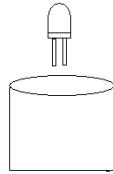
(2) Dip Soldering (Wave Soldering-Solder Bath)

- (2.1) Leave 3mm of minimum distance from the base of the epoxy.
Soldering beyond the base of the tie bar (stand off) is recommended.
- (2.2) When soldering, do not put stress on the LEDs during heating.
- (2.3) Cutting the lead frames at high temperatures may cause LED failure.
- (2.4) Never take next process until the component is cooled down to room temperature after reflow.
- (2.5) After soldering, do not warp the circuit board.
- (2.6) The recommended dip soldering profile is the following.



LAMP PACKING

500pcs/Bag



LED LAMPS

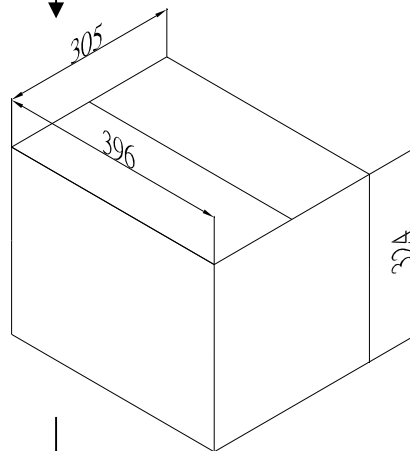
PART NO: _____
LOT NO: _____
IV: _____
VF: _____
COLOR: _____
QTY: _____
QC: _____

BOX

Dimension (mm)

396*305*324

40Bags/Box

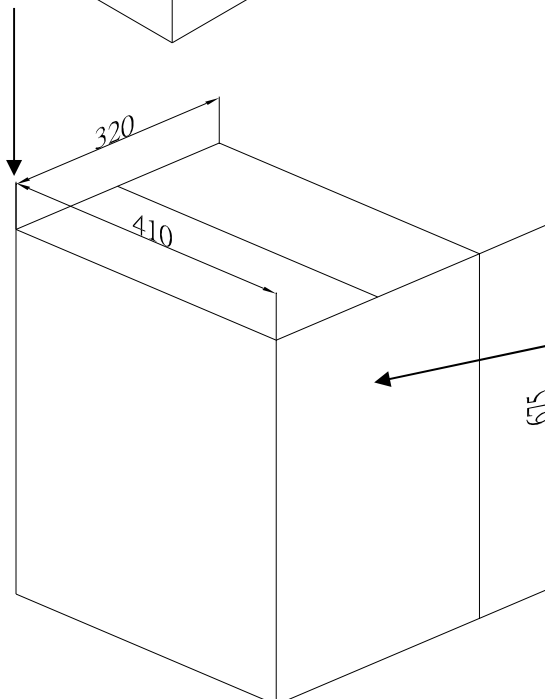


Carton

Dimension (mm)

675*410*320

2Boxes/Carton



LED LAMPS

PART NO: _____
LOT NO: _____
IV: _____
VF: _____
COLOR: _____
QTY: _____
QC: _____